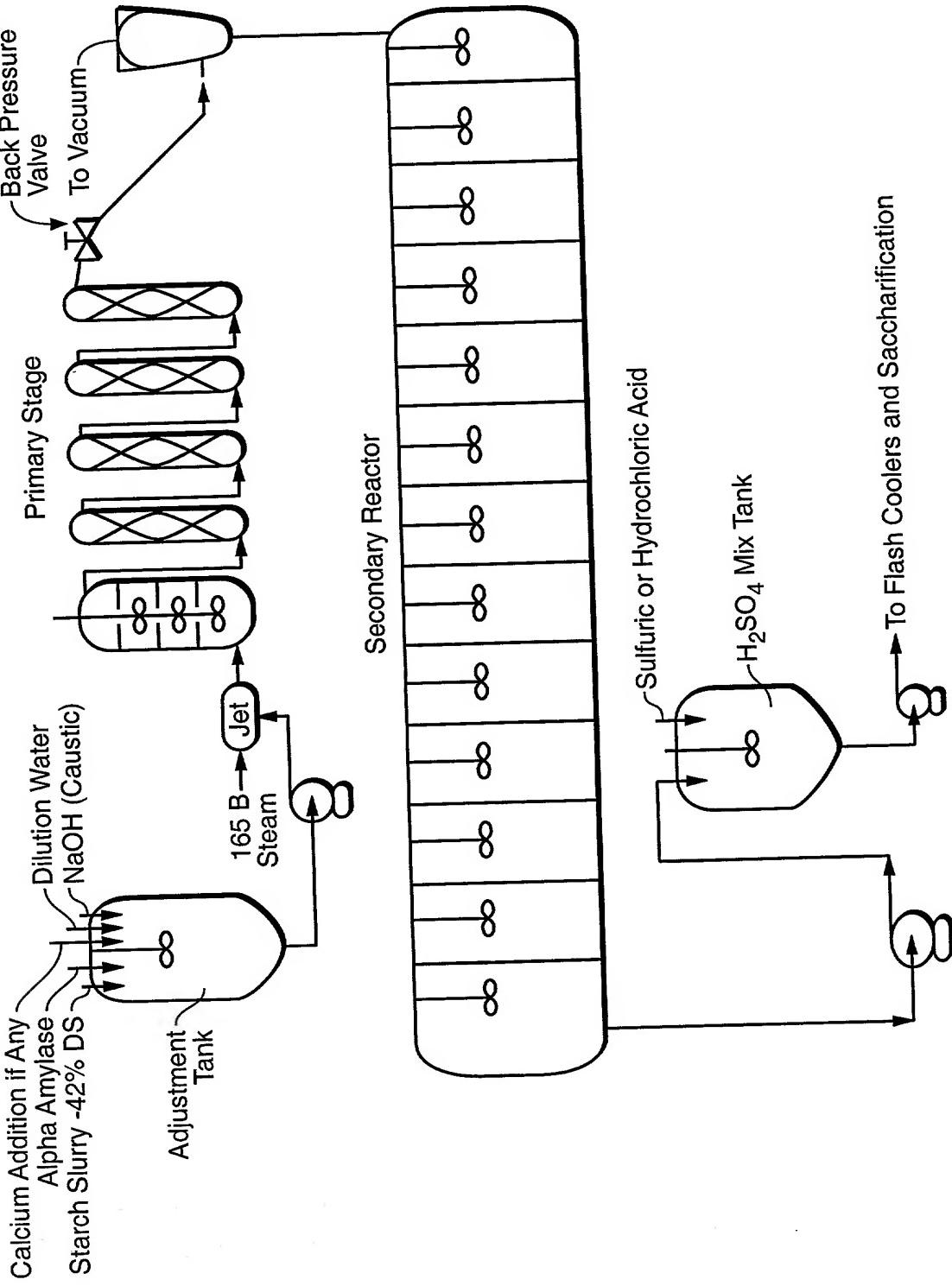
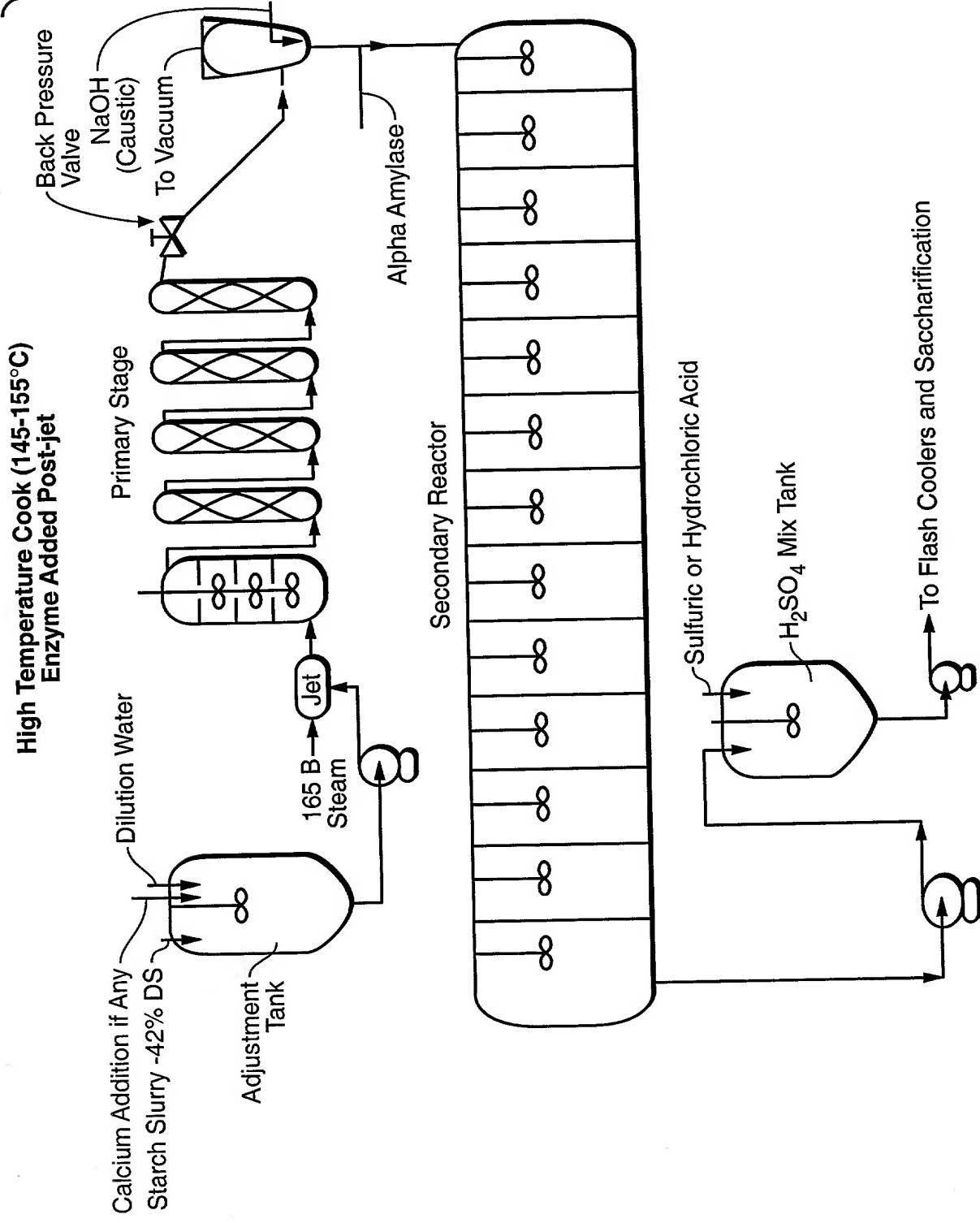


**Low Temperature Cook (105-108°C)
Enzyme Added Pre-jet**





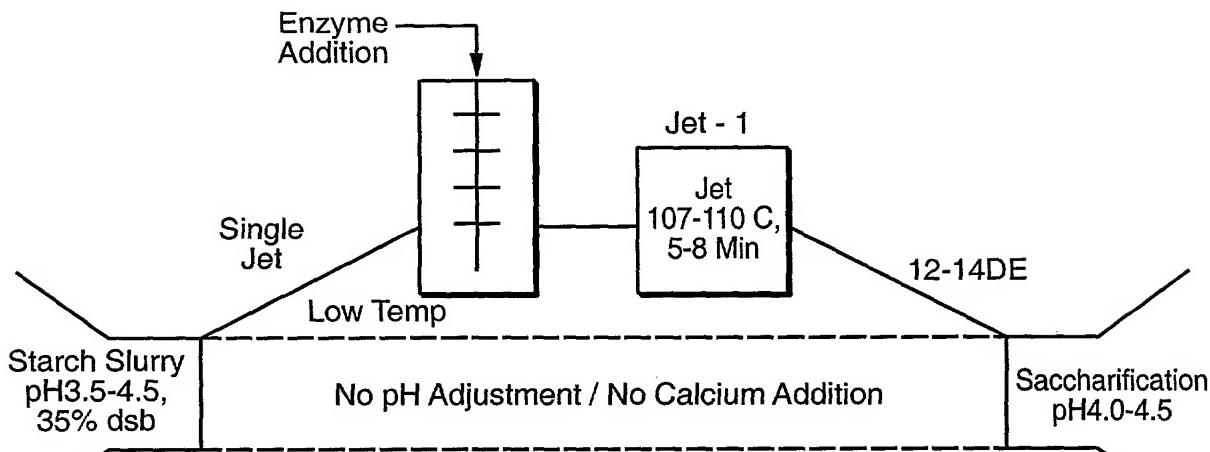


FIG._2A

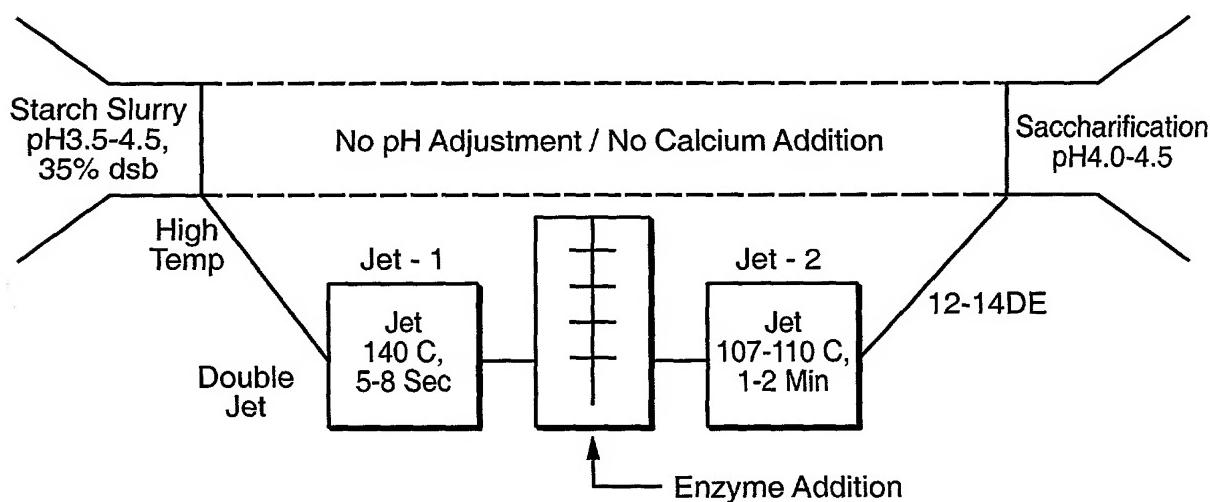


FIG._2B

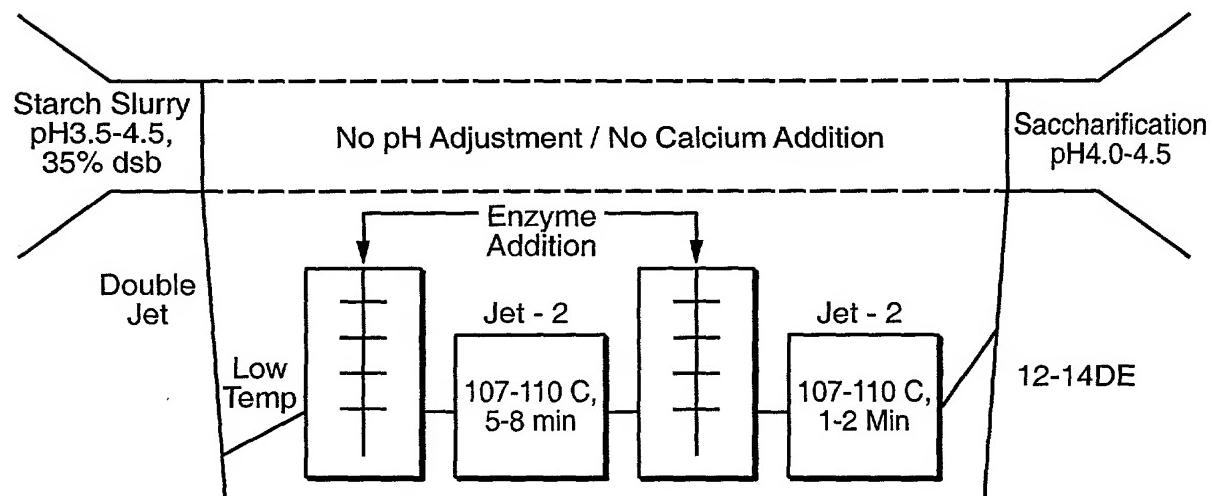


FIG._2C

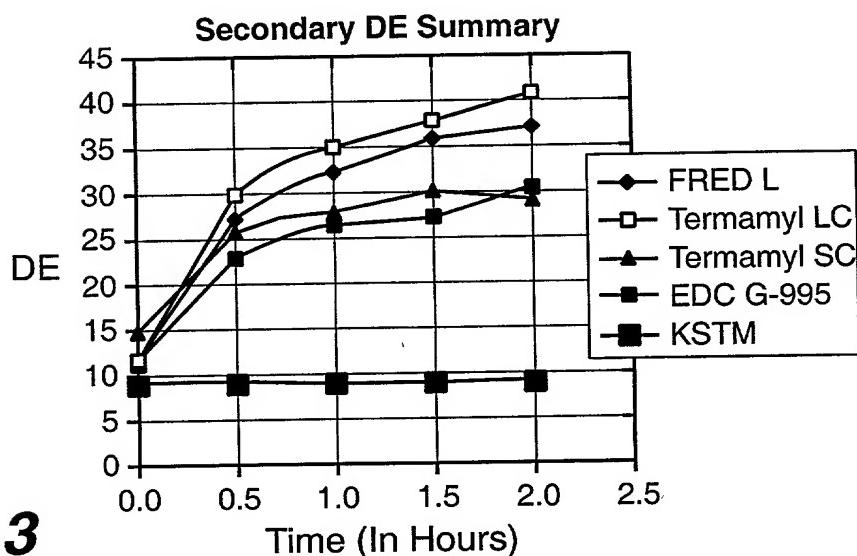


FIG._3

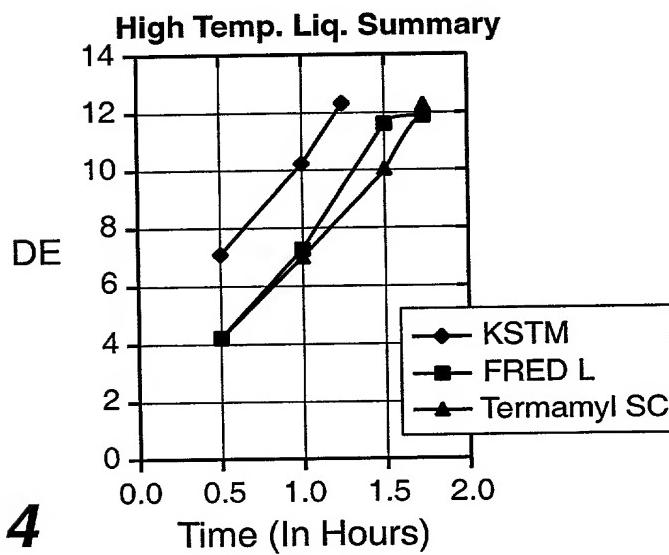


FIG._4

FIG._7

Carbohydrate Profile, Control (FRED L Liquefact)

Hours	Glucose	Dp2	Dp3	>Dp3
16	94.31	2.28	0.89	2.51
24	96.71	1.77	0.67	0.89
40	96.94	2.09	0.45	0.52
48	96.93	2.27	0.39	0.41

Carbohydrate Profile, KSTM

Hours	Glucose	Dp2	Dp3	>Dp3
16	95.52	2.18	0.95	1.35
24	95.55	2.16	0.94	1.35
41	95.53	2.18	0.95	1.35
48	95.69	2.3	0.87	1.14

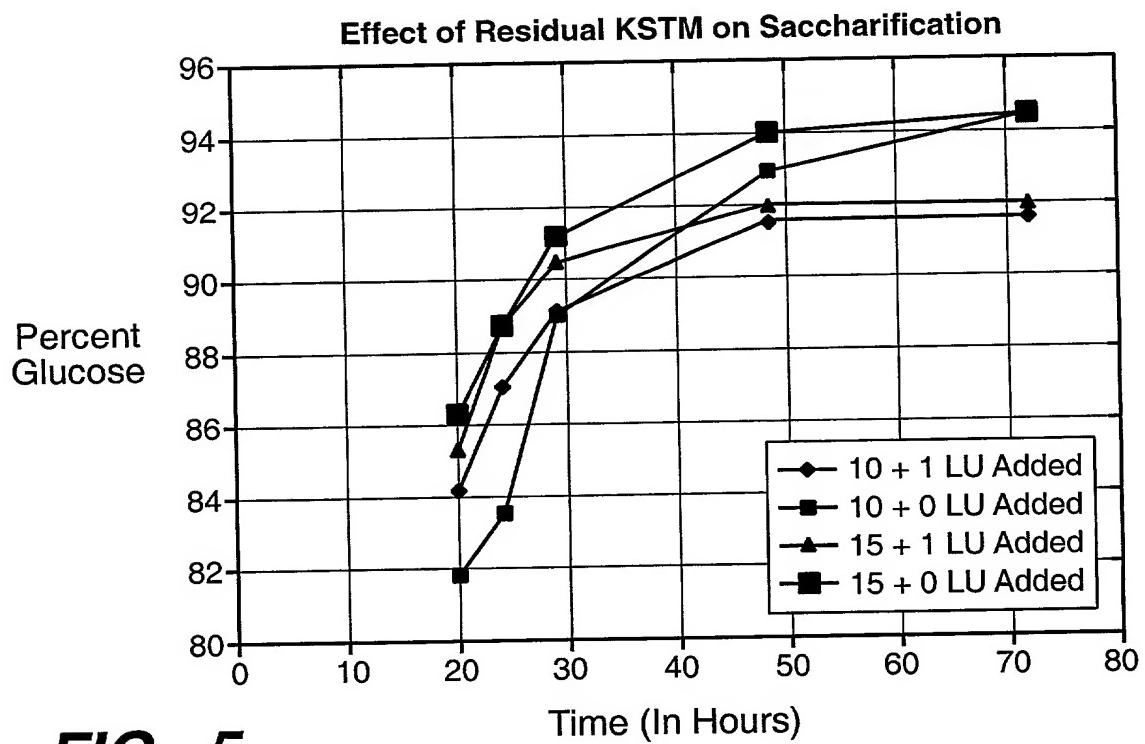


FIG._5

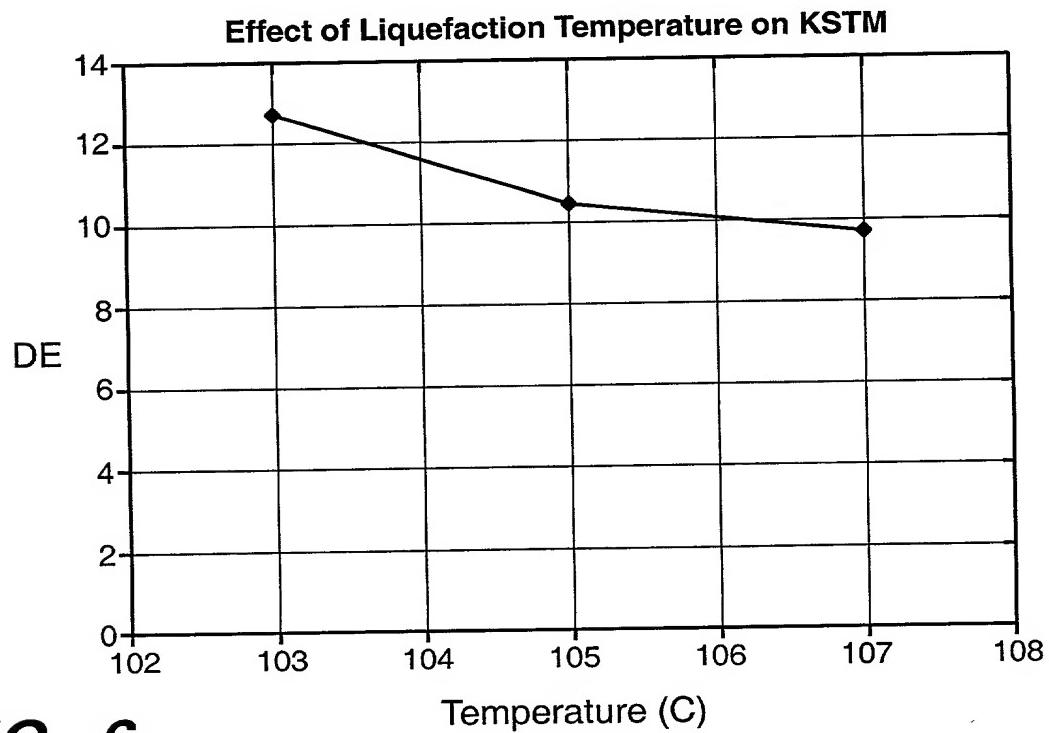


FIG._6

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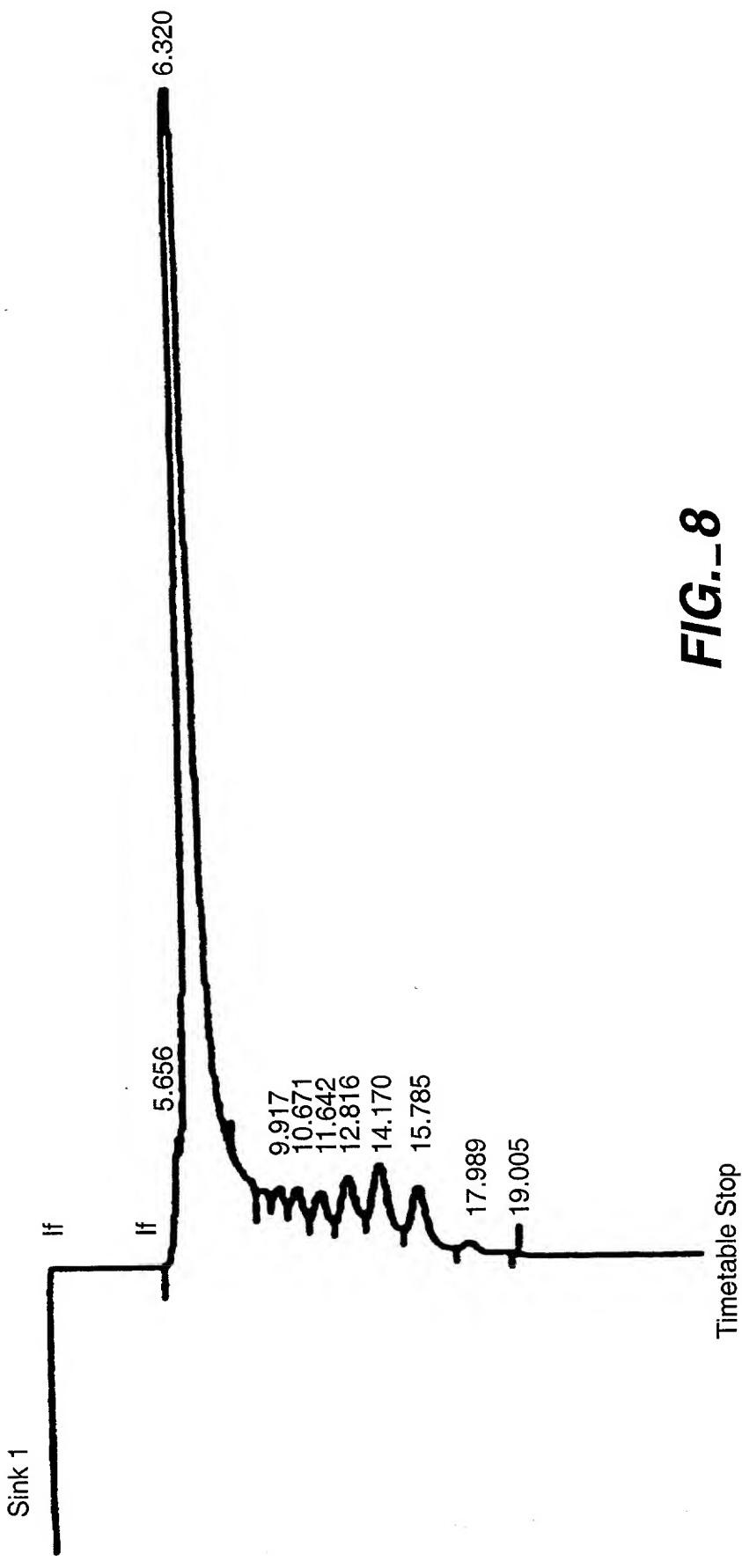


FIG.-8